

# Specifications

- Cast components will be of 100% aluminum; ASTM B26 (unless specified otherwise; see below)
- Castings will be squared and flat, free of burrs, slag, air pockets, blow holes, flashing, and grinding or welding on exposed surfaces. Excessive warping or shrinkage is not acceptable.
- Fabricated components will be structural aluminum, 6061. (unless specified otherwise; see below)
- All visible welds to be ground smooth on outside edges.
- Fabrication will be true and square, or diameter and sized within 1/8".
- Finish will be raw aluminum (unless specified otherwise, see below)
- Dimensions are nominal.
- For cases of "or equal" consideration, our finished, full size product should be compared with the alternative product for general quality, surface finish, precise pattern work, metal characteristics, and overall design aesthetics.

### Material (Frame)

- Aluminum, ASTM B26 (Standard)
- Grey Iron, ASTM A48

### Material (Seat)

- Same as frame (standard)
- Douglas Fir
- Ipe
- Richlite (Specify Color + Finish: \_\_\_\_\_)

### Finish (Metal Only)

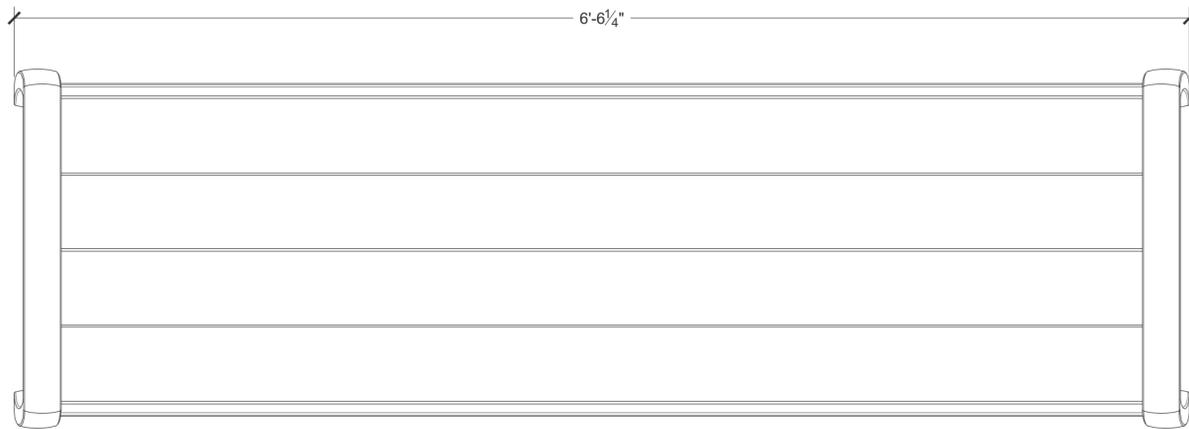
- Raw (standard)
- Polyester powdercoat
- Liquid coat
- Brush
- Polish
- Galvanized (iron only)
- Other: \_\_\_\_\_

### Additional Notes

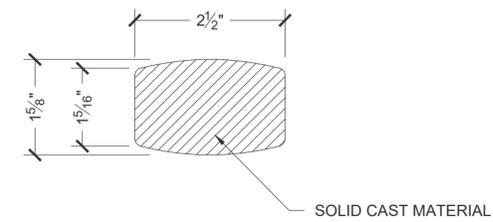
- Legs cast in 1 piece.
- Bench with wood seat weighs 205lbs in cast iron (82lbs in aluminum)

This print is the property of Urban Accessories, Inc. and is loaned to the recipient subject to be returned on demand. All contents herein are confidential and must not be copied or submitted to outside parties for examination without the express written consent of Urban Accessories, Inc.

If you received these documents in mistake please contact [sales@urbanaccessories.com](mailto:sales@urbanaccessories.com).



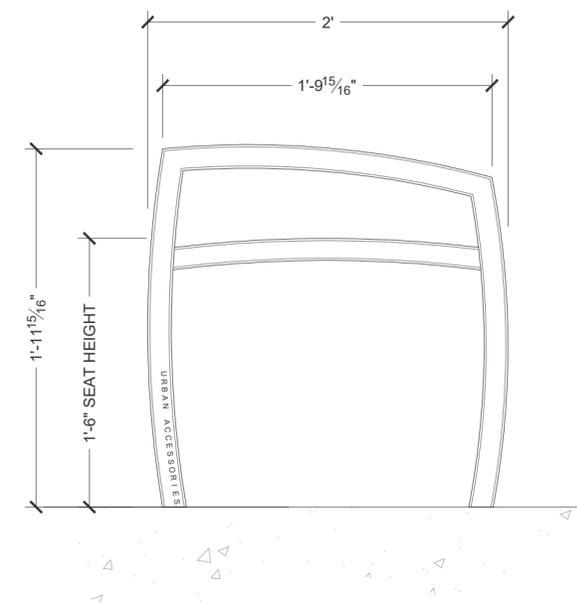
Plan  
Scale: 1 1/2" = 1' 0"



Primary Cross Section  
Scale: 6" = 1' 0"



Front  
Scale: 1 1/2" = 1' 0"



Side  
Scale: 1 1/2" = 1' 0"

CONCRETE STUD ANCHORS  
3/8" Ø x 2 3/4" WITH 2" EMBEDMENT



ARCHITECTURAL FOUNDRY - EST. 1972  
[urbanaccessories.com](http://urbanaccessories.com) - 1.877.487.0488  
 465 E. Fifteenth St., Tacoma, WA 98421

## Surface Mount Bench

Dog Ear - 6ft